

# M. Tech Design and Manufacturing

(Two years Programme)

# Centurion University of Technology & Management

School of Engineering & Technology

2022

#### M. Tech (Design and Manufacturing)

#### **Programme Objectives**

- 1. To provide fundamental and advanced knowledge and expertise in order to produce competent, creative and imaginative engineers with a strong scientific acumen.
- 2. To prepare graduates who will be successful professionals in industry, government, academia, research, entrepreneurial pursuit and consulting firms with a view on developing skills that are able to match the demands of present generation industries.
- 3. To undertake research in the areas of design & manufacturing.

#### **Eligibility Criteria**

Bachelor's degree in Engineering / Technology or equivalent degree in Mechanical Engineering with minimum CGPA of 6.5 or 60% of marks or First Class in the qualifying degree.

#### **Selection Process**

The selection processes is through central counseling on the basis of merit in qualifying CUEE or PGAT or GATE score. GATE qualified candidates are eligible for scholarship.

#### Award of Degree

After successful completion of degree, student will be awarded with Master of Technology in Design and Manufacturing Engineering by Centurion University.

#### **Course Structure**

This is a 2-year full-time post graduate program which involves first year (Semester- I & II) of intense coursework and Second year (Semester- III & Semester- IV) Industry internship, project and thesis at Industries or Consultancy firm for hands on experience.

Total Credit: 70

Domain Focus: Design and Manufacturing

# **Department of Mechanical Engineering**

# M. Tech (Design and Manufacturing) Course Structure

# First Year - 1<sup>st</sup> Semester

Sl.	Code	Course	T	P	Pr	Credits
No.						
		Theory Courses				
1	MTDM1101	Design Engineering	3	1	0	4
2	MTDM1102	Manufacturing Technology	3	0	0	3
3	MTDM1103	CAD/CAM	3	0	0	3
4	MTDM1104	Finite Elements Method in Engineering	3	0	0	3
5		Elective I	3	0	0	3
		Practice Courses				
6	MTDM1105	CAD Lab (CATIA / UGNX)	0	2	0	2
7	MTDM1106	Manufacturing Technology Lab	0	2	0	2
		Total Credits				20

# First Year - 2<sup>nd</sup> Semester

Sl. No.	Code	Course	Т	Р	Pr	Credits
		Theory Courses				
1	MTDM1201	Theory of Elasticity	3	0	0	3
2	MTDM1202	Theory of Metal Cutting	3	0	0	3
3	MTDM1203	Instrumentation and Experimental Stress Analysis	3	0	0	3
4	MTRM1201	Research methodology & IPR	2	0	0	2
5		Elective - 2	3	0	0	3
		Practice Courses				
6	MTDM1204	Design and Analysis Lab	0	2	0	2
7	MTDM1205	3D Printing and Prototyping Lab	0	2	0	2
		Total Credits				18

# Second Year

Sl. No.	Code	Course	Т	Р	Pr	Credits
		3 <sup>rd</sup> Semester				
1	MTIP2101	Industry Internship and Project - I			16	16
		Total Credits				16
		4 <sup>th</sup> Semester				
1	MTIP2201	Industry Internship and Project - II			16	16
		Total Credits				16
		Total Course Credits = 70				•

# Electives

Code	Course	T	Р	Pr	Credits	
	Elective 1					
MTDM1107	Tribology	3	0	0	3	
MTDM1108	Fracture, Fatigue and Failure Analysis	3	0	0	3	
MTDM1109	Composite Materials	3	0	0	3	
	Elective 2					
MTDM1206	Mechanical vibration	3	0	0	3	
MTDM1207	Tool Design	3	0	0	3	
MTDM1208	Engineering Design Methodology	3	0	0	3	

## **Design Engineering**

Course	Code	Type of Course	T-P-Pr
Design Engineering	MTDM1101	Theory + Practice	3-1-0

#### Module-I

Fundamentals: principles of design, systematic approach, need analysis and design of specification; Conceptual design: developing function structure, developing concepts by systematic search with physical principles, classifying schemes; Concept selection: matrix methods, necessity methods, probability methods, fuzzy set based methods, case study on consumer product.

## Module-II

Embodiment design: basic rules, system modeling, preliminary design calculations and material selection, design considerations like force alignment, vibration etc., failure modes and effects analysis, design for manufacturability and assembly, case studies on design of machines.

## Module-III

Optimal and robust design: design problem formulation for analytical and numerical solution, design of experiments, Taguchi's method; Reverse engineering; Physical prototyping; Lab: conceptual design, reverse engineering, design of simple sensors and actuators, hydraulic and pneumatic systems, motors and controller, product teardown and redesign, embodiment design, CAE analysis, prototyping, design project.

Text Book

- 1. Yousef Haik, Engineering Design Process, Vikas Publishing house, New Delhi, 2003.
- G. Pahl, and W. Beitz, *Engineering Design A Systematic Approach*, Springer Verlag, 1996.

## Manufacturing Technology

Course	Code	Type of Course	T-P-Pr
Manufacturing Technology	MTDM1102	Theory	3-0-0

## Module-I

Manufacturing concepts: Product cycle; Job, batch and mass production; Primary and secondary manufacturing processes.

Casting: Steps involved in making a casting; Advantage of casting and its applications.

Patterns and Pattern making Types of patterns. Materials used for patterns, pattern allowances and their construction, Principles of Gating, Gating ratio and design of Gating systems.

Solidification of casting . Concept, Solidification of pure metal and alloys, short & long freezing range alloys.

Risers : Types, function and design, casting design considerations, special casting processes 1) Centrifugal 2)Die, 3) Investment.

Methods of Melting: Crucible melting and cupola operation, steel making processes.

## Module-II

Welding : Classification of welding process, types of welds and welded joints and their characteristics, design of welded joints, Gas welding, ARC welding, Forge welding, resistance welding, Thermit welding and Plasma (Air and water ) welding.

Inert Gas welding, TIG & MIG welding, Friction welding, Induction welding, Explosive

welding, Laser welding, Soldering & Brazing. Heat affected zones in welding & its effects. Welding defects, causes and remedies. Destructive & nondestructive testing of welds.

Cutting of Metals: Oxy Acetylene Gas cutting, water plasma. Cutting of ferrous, nonferrous metals.

## Module-III

Hot working, cold working, strain hardening, recovery, recrystallisation and grain growth, Comparison of properties of Cold and Hot worked parts.

Rolling fundamentals : theory of rolling, types of Rolling mills and products. Forces in rolling and power requirements.

Stamping, forming and other cold working processes : Blanking and piercing. Bending and forming. Drawing and its types: wire drawing and Tube drawing. Coining. Hot and cold spinning. Types of presses and press tools. Forces and power requirement in the above operations.

#### **Module-IV**

Basic extrusion process and its characteristics. Hot extrusion and cold extrusion - Forward extrusion and backward extrusion. Impact extrusion. Hydrostatic extrusion.

Forging processes: Principles of forging. Tools and dies . Types Forging : Smith forging, Drop Forging, Roll forging , Forging hammers : Rotary forging , forging defects.

Brief introduction to powder metallurgy : Advantages and limitations of powder metallurgy, Manufacture of metal powders, mixing & blending, compacting, sintering and secondary operations.

#### Text Book

- 1. P N Rao, Manufacturing Technology, McGraw Hill.
- 2. Richard W. Heine, Principles of Metal Castings, McGraw Hill.
- 3. R S Parmar, Welding Process, Khanna Publishers

## CAD / CAM

Course	Code	Type of Course	T-P-Pr
CAD/CAM	MTDM1103	Theory	3-0-0

#### Module I

Introduction: contents & tools, definition of CAD/CAM tools, industrial look at CAD/CAM Hardware: types of systems, system evaluation criteria, I/O devise

Software: graphic standards, basic definitions, user interface, software modules, modelling & viewing

## Module II

Representation of curves: wire frame models, wire frame entities, representation of analytic & synthetic curves.

Representation of surfaces: models and entities, parametric representation of analytic & synthetic surfaces.

## Module III

Representation of solids: set theory, half – spaces, boundary representations, CSG, sweep representation, analytic solid modelling.

## Module IV

CAD/CAM data exchange: IGES, PDES

Numerical control: NC, NC models, NC elements, NC machine tools, structure of CNC machine tools, features of machining centre, turning centre.

CNC part programming: fundamentals, manual part programming methods, computer aided part programming, ATP programming.

## Text Books

- 1. M P Groover, CAD/CAM, PHI Learning
- 2. Ibrahim Zeid, CAD/CAM Theory & Practice, Tata McGraw Hill

Finite Elements Method in Engineering				
Course	Code	Type of Course	T-P-Pr	
Finite Element Method in Engineering	MTDM1104	Theory	3-0-0	

## Module I

Fundamental Concepts: Introduction, Historical background, Outline of presentation, Stresses and Equilibrium, Boundary conditions, Strain-Displacement relations, Stress-Strain relations, Plane stress, Plane strain problems, Temperature effects, Potential energy and equilibrium. The Rayleigh-Ritz method, Hamilton's principle. Galerkin's method, Saint Venant's principle.

### Module II

One-dimensional Problems: Introduction, Finite element modeling, Coordinates and Shape functions. The potential energy approach. The Galerkin approach, Assembly of the global stiffness matrix- mass matrix and load vector, Treatment of boundary conditions, Quadratic shape functions, Temperature effects. Trusses: Introduction, Plane trusses, Three-dimensional trusses, Assembly of global stiffness matrix for the Banded and Skyline solutions.

#### Module III

Two-dimensional Problems Using Constant Strain Triangles: Introduction, Finite element modeling, Constant strain triangle, In plane and Bending, problem modeling and boundary conditions.

Axisymmetric Solids Subjected to Axisymmetric Loading: Introduction, Axisymmetric formulation, Finite element modeling, Triangular element, Problem modeling and boundary conditions.

#### Module IV

Two-dimensional Isoparametric Elements and Numerical Integration: Introduction, The fournode quadrilateral, Numerical integration, Higher-order elements. Beams and Frames: Introduction, Finite element formulation, Load vector, Boundary considerations, Shear force and bending moment, Beams on elastic supports, Plane frames.

Text Book:

- 1. S S Rao, Introduction to Finite Element Method
- 2. Robert D. Cook., Concepts and Applications of Finite Element Analysis

## CAD Laboratory (CATIA / UGNX)

Course	Code	Type of Course	T-P-Pr
CAD Laboratory (CATIA / UGNX)	MTDM1105	Practice	0-2-0

In this course, students will be provided with equipment/software for a duration of 15 hours. After this orientation, each student is expected to formulate and complete an activity of interest which has to be derived from the orientation program under the guidance of a faculty. This work is evaluated for the credit assigned. Expected hours needed for this work is 40 hours.

## **Topics for orientation program**

- 1. Part Design, Assembly and GSD Workbench tools Training
- 2. Creation of assemblies of products in CATIA/UG NX.
- 3. Simulation of assemblies with Digital Mock ups.
- 4. Creation of digital mockup addition of behavior.
- 5. Ergonomic and aesthetic studies.

## Manufacturing Technology Laboratory

Course	Code	Type of Course	T-P-Pr
Manufacturing Technology Laboratory	MTDM1106	Practice	0-2-0

- 1. Exercise in computer aided drafting and design, mesh generation, modeling, use of packages
- 2. Assembly drawings using drafting package.
- 3. Surface flatness measurement using slip gauges.
- 4. Experiments on CAM using CNC Miller.
- 5. Experiments on CAM using CNC Lathe.
- 6. Study of various machine tools their operational details and attachments.
- 7. Study of Moulds with single pattern and split pattern.
- 8. Experiment on surface grinding with measurement of surface roughness.

## 2<sup>nd</sup> Semester Theory of Elasticity

Course	Code	Type of Course	T-P-Pr
Theory of Elasticity	MTDM1201	Theory	3-0-0

#### Module I

Revision of two-dimensional elasticity – introduction to three dimensional elasticity-equations of equilibrium and Generalized Hooke's law, constitutive relations. Kinematic relations, compatibility equations – equations of equilibrium in terms of strains and displacements, compatibility equations in terms of stresses – in Cartesian and cylindrical co-ordinates. Airy's stress function.

#### Module II

Variational techniques, principle of minimum potential energy-Euler equations-derivation of governing equation and natural boundary conditions for a beam. Solution of axisymmetric problems, Bending of beams and axi-symmetric plates, Kirkhhof and Mindlin concept. Solid circular plates with different load and support conditions.

#### Module III

Theoretical concepts of plasticity of structural metals under tension, compression and combined stress, Yield criteria - Tresca and Von Mises criterion of yielding, Plastic stress strain relationship, Elastic plastic problems in bending and torsion. Theory of plastic constitutive equations; Axisymmetric and spherically symmetric problems;

#### Text Books

- 1. Timoshenko, S. and Goodier J.N. Theory of Elasticity, McGraw Hill Book Co.
- 2. J. Chakrabarty, Theory of Plasticity, McGraw-Hill Book Company.

Theory of Metal Cutting					
Course	Code	Type of Course	T-P-Pr		
Theory of Metal Cutting	MTDM1202	Theory	3-0-0		

## **Theory of Metal Cutting**

## Module I

Machining Process: Introduction, Different type of machining processes, Machining with single edge cutting tools, Tool nomenclature: tool axis reference system, machine reference system. Geometry of cutting tools in ASA, ORS& Normal working system. Conversion of tool angles, selection of tool angles. Effect of Geometrical parameters on cutting force and surface finish. Introduction to multi point cutting tools.

# Module II

Review of deformation mechanism, an overview of chip formation, classification of chips: irregular shaped chips, continuous chips with no built up edge, continuous chips with built up edge, element chips & partially continues chips.

Measurement of cutting forces: Measurement of forces, Electrical transducers for force measurement. Dynamometers for measuring forces during turning process, drilling process and milling process. Theoretical determination of cutting forces: Analytical approach, Merchant's circle method.

## Module III

Cutting temperature – causes, effects, assessment and control of cutting temperature and cutting fluid application.

Tool wear and tool life: Introduction, tool wear, types of tool wear: flank wear, crater wear. Progressive tool wear. Tool life, variables affecting tool life, determination of tool life equations. Economics of machining: Introduction, machining cost, optimum cutting speed. Restriction on cutting conditions, comparison of the three criteria.

## Module IV

Grinding of metals: Introduction, the grinding wheel, mechanics of grinding process, grinding forces and specific energy, wheel wear and grinding performances, grinding temperature, surface roughness.

Text Books :

- 1. G.Boothroyd and W.A.Knight, Fundamentals of Machining and Machine Tools, CRC Press
- 2. M.C.Shaw, Metal Cutting Principles, , Oxford University Press

Course	Code	Type of Course	T-P-Pr
Instrumentation & Experimental Stress	MTDM1203	Theory	3-0-0
Analysis			

**Instrumentation & Experimental Stress Analysis** 

## Module I

Basic elasticity theory, Stress analysis by strain measurement: Principal stresses and strains. Basic Characteristics of a Strain Gauge, Types of Shell Gauge; Mohr's circle-measurement of strains-Strain gauges- Electric Resistance strain gauges, semiconductor strain gauges, Grid Method of Strain Analysis, Factors Influencing Strain sensitivity in Metallic Alloys, Gauge Construction Temperature Compensation, Factors-Influencing Gauge Section Gauge Sensitivity and Gauge Factor, Correction for transverse Strain Effects, strain gauge circuits, transducer applications, recording instruments for static and dynamic applications

## Module II

Photo elasticity: Photo elasticity – Polariscope – Plane and circularly polarized light, Bright and dark field setups, Photo elastic materials – Isochromatic fringes – Isoclinics. Three dimensional Photo elasticity: Introduction, locking in model deformation, materials for three-dimensional photo elasticity, machining cementing and slicing three-dimensional models, slicing the model and interpretation of the resulting fringe patterns, effective stresses, the shear difference method in three dimensions, applications of the Frozen-stress method, the scattered light method.

## Module III

Gauges. Rosette Analysis - three element rectangular Rosette, the three and Four Element Delta Rosette, The Stress Gauge, Strain Circuits, Potentiometer Circuits, The Wheatstone Bridge. Brittle Coating Method: Coating Stresses, Failure Theories. Brittle Coating Crack Patterns Produced by Direct Loading, refrigeration Techniques and Releasing the Load. Double Crack Pattern, Crack Detection, Load-Time Relation and Its influence on the threshold Strain Effects of a Biaxial stress Field Text Books

- 1. J.W. Dally and W.F. Riley, Experimental Stress Analysis, 2nd Ed. MGH.
- 2. Mubin Khanna, Experimental Stress Analysis.

**Research Methodology and IPR** 

Course	Code	Type of Course	T-P-Pr
Research Methodology and IPR	MTRM 1201	Theory	2-0-0

## **Course Outcomes:**

- Understand research problem formulation.
- Analyze research related information
- Follow research ethics
- Understand that today's world is controlled by Computer, Information Technology, but tomorrow world will be ruled by ideas, concept, and creativity.
- Understanding that when IPR would take such important place in growth of individuals & nation, it is needless to emphasis the need of information about Intellectual Property Right to be promoted among students in general & engineering in particular.
- Understand that IPR protection provides an incentive to inventors for further research work and investment in R & D, which leads to creation of new and better products, and in turn brings about, economic growth and social benefits.

#### **Syllabus Contents**

- **Unit 1:** Meaning of research problem, Sources of research problem, Criteria Characteristics of a good research problem, Errors in selecting a research problem, Scope and objectives of research problem. Approaches of investigation of solutions for research problem, data collection, analysis, interpretation, Necessary instrumentations.
- Unit 2: Effective literature studies approaches, analysis Plagiarism, Research ethics,
- **Unit 3:** Effective technical writing, how to write report, Paper Developing a Research Proposal, Format of research proposal, a presentation and assessment by a review committee.
- **Unit 4:** Nature of Intellectual Property: Patents, Designs, Trade and Copyright. Process of Patenting and Development: technological research, innovation, patenting, development. International Scenario: International cooperation on Intellectual Property.

Procedure for grants of patents, Patenting under PCT.

- **Unit 5:** Patent Rights: Scope of Patent Rights. Licensing and transfer of technology.Patent information and databases.Geographical Indications.
- Unit 6: New Developments in IPR: Administration of Patent System. New developments in IPR; IPR of Biological Systems, Computer Software etc.

Traditional knowledge Case Studies, IPR and IITs.

#### **References:**

- Stuart Melville and Wayne Goddard, "Research methodology: an introduction for science & engineering students""
- Wayne Goddard and Stuart Melville, "Research Methodology: An Introduction"
- Ranjit Kumar, 2nd Edition, "Research Methodology: A Step by Step Guide for beginners"
- Halbert, "Resisting Intellectual Property", Taylor & Francis Ltd ,2007. Mayall, "Industrial Design", McGraw Hill, 1992.
- Asimov, "Introduction to Design", Prentice Hall, 1962.
- Robert P. Merges, Peter S. Menell, Mark A. Lemley, "Intellectual Property in New Technological Age", 2016.

#### **Design and Analysis Lab**

Course	Code	Type of Course	T-P-Pr
Instrumentation & Experimental Stress	MTDM1204	Practice	0-2-0
Analysis			

- 1. Study of the chip formation in turning process
- 2. Study of operation of tool and cutter grinder, twist drill grinder, centreless grinder
- 3. Determination of cutting forces in turning;
- 4. Determination of cutting forces in Milling
- 5. Inspection of parts using CMM
- 6. Experiments and demonstration of EDM
- 7. Experiments on surface technology.
- 8. Operation of FMS

# **3D Printing and Prototyping Lab**

Course	Code	Type of Course	T-P-Pr
3D Printing and Prototyping Lab	MTDM1205	Practice	0-2-0

- 1. Design Considerations and Rapid Prototyping using 3D Printing.
- 2. Design and production of Automotive Plastic Part in Prototype level using 3D Printing.
- 3. Reverse engineering and Prototyping of some Existing Components

Tribology				
Course	Code	Type of Course	T-P-Pr	
Tribology	MTDM1108	Theory	3-0-0	

#### Module I

Introduction-Historical background, Bearing concepts and typical applications. Lubricant and lubrication, Types of bearings, properties and testing of lubricants, Basic equations: Generalized Reynolds equation, Flow and Shear Stress, Energy equation, Equation of state. Viscous flow concepts-Conservation of laws and its derivations: continuity, momentum (N-S equations) and energy, Solutions of Navier-Strokes equations. Order of magnitude analysis, General Reynolds equation-2D and 3D (Cartesian and Cylindrical)

#### Module II

Hydro dynamic lubrication : Mechanism of pressure development and load carrying capacity, Plane- slider bearing, Idealized slider bearing with a pivoted shoe, Step bearing, Idealized journal bearing.

Infinitely long journal bearing, Petroffs equation for a lightly loaded bearing, narrow bearing, Oil flow and thermal equilibrium - Heat balance of lubricants

#### Module III

Hydrostatic Bearing: Principles, Component of hydrostatic lubrication, Hydrostatic circular thrust bearing, calculation of pressure, load carrying capacity, flow rate, power loss in bearing due to friction.

Concept of gas lubricated bearing Concept of Elasto-hydrodynamic lubrication, Design and selection of antifriction bearing

#### Module IV

Friction and wear of metals : Theories of friction, surface contaminants, Effect of sliding speed on friction, classification and mechanism of wear, Wear resistant materials.

Wear and wear types. ; Mechanisms of wear - Adhesive, abrasive, corrosive, erosion, fatigue, fretting, etc., Wear of metals and non-metals. Wear models - asperity contact, constant and variable wear rate, geometrical influence in wear models, wear damage. Wear in various mechanical components, wear controlling techniques.

Text Books

- 1. B.C.Majumdar, Introduction to Tribology of Bearings, S.Chand
- 2. Bernard J.Hamrock, Fundamentals of fluid film lubricant, Mc Graw-Hill Co.

Course	Code	Type of Course	T-P-Pr
Fracture, Fatigue and Failure Analysis	MTDM1109	Theory	3-0-0

**Fracture, Fatigue and Failure Analysis** 

## Module I

Fatigue: Types of fatigue loading and failure, endurance limit and S-N diagram; Fatigue under combine stresses; Notch sensitivity, Fatigue test methods; Various failure relations; Factors influencing fatigue strength; Influence of stress concentration; Fatigue crack growth initiation and propagation. Fatigue failures: characteristics of fatigue, unidirectional bending fatigue, torsion fatigue facture, contact fatigue fracture, thermal fatigue failure.

## Module II

Creep: The evolution of creep damage, primary, secondary and tertiary creep. Micromechanisms of creep in materials and the role of diffusion. Ashby creep deformation maps. Stress dependence of creep,power law dependence. Comparison of creep performance under different conditions, extrapolation and the use of Larson-Miller parameters. Creep-fatigue interactions.Creep-stress-time temperature relations, Mechanics of creep in tension, bending, torsion, creep buckling. Members subjected to creep and combined stresses

## Module III

Fracture: Basic modes of fracture, Griffith of brittle fracture, Irwin's theory of fracture in elasticplastic materials. Theories of linear elastic fracture mechanics, stress intensity factors, fracture toughness testing. Mechanisms of crack growth and fracture; Basic modes of fracture; Stress Concentration factor.

## Text Books

- 1. J. M. Lessels, Strength and Resistance of Metals, John Wiley and Sons
- 2. J Marin Mechanical Behaviour of Engineering Materials, PHI
- 3. R B Hathaway, Fatigue Testing and Analysis, Elsevier Press

#### **Composite Material**

Course	Code	Type of Course	T-P-Pr
Composite Material	MTDM1110	Theory	3-0-0

#### Module I

Introduction to Composite Materials – Classification and characteristics of composite materials, Metal Matrix Composites, Ceramic Matrix Composites, Carbon–Carbon Composites, Fiber-Reinforced Composites and nature-made composites, and applications. Reinforcements: Fibres-Glass, Silica, Kevlar, carbon, boron, silicon carbide, and born carbide fibres. Particulate composites, Polymer composites, Thermoplastics, Thermosetting, Metal matrix and ceramic composites.

#### Module II

Micromechanical Analysis of a Lamina: Introduction, Definitions: Stress, Strain, Elastic moduli, Strain Energy. Hooke's Law for Different Types of Materials, Hooke's Law for a Twodimensional unidirectional lamina, Plane Stress Assumption, Reduction of Hooke's Law in Three Dimensions to Two Dimensions, Relationship of Compliance and Stiffness Matrix to Engineering, Elastic Constants of a Lamina.

#### Module III

Micromechanical Analysis of Laminates: Introduction, Laminate Code, Stress–Strain Relations for a Laminate, In-Plane and Flexural Modulus of a Laminate, Hygrothermal Effects in a Laminate, Warpage of Laminates.

Failure, Analysis, and Design of Laminates: Introduction, Special Cases of Laminates, Failure Criterion for a Laminate, Design of a Laminated Composite, Other Mechanical Design Issues. Text Books:

- 1. R. M. Jones, Mechanics of Composite Materials. Taylor & Francis.
- 2. K.K. Chawla, Composite Materials Science & Engineering, Springer.

## **Mechanical Vibration**

Course	Code	Type of Course	T-P-Pr
Mechanical Vibration	MTDM1207	Theory	3-0-0

#### Module I

Review of vibration fundamentals for SDOF systems. Model study through single degree of freedom analysis:Un-damped free Vibration : Equilibrium method, Energy method, Raylegh's method, Stiffness of spring elements. Damped Vibrations : Viscous damping, Laws of damping, Logarithmic decrement. Forced vibrations ;coulomb damping; Response to harmonic excitation; Steady state solution with viscous damping, method of complex algebra rotating unbalance and support excitation ;Vibration isolation and transmissibility. Energy dissipated by damping. Equivalent viscous damping, structural damping, sharpness of resonance.

#### **Module II**

Two degrees and Multidegree of freedom systems with applications: Two degree of freedom systems : Generalized Derivation of Equation of motion, Normal mode vibration, coordinate coupling, Langrange's equations, Dynamic Vibration absorber. Multi-degree of freedom system : Derivation of Equations, influence co-efficients, modal analysis, orthogonality of normal modes. Torsional Vibration multi-rotor systems and branched system.

#### Module III

Vibration of continuous system. Vibration of strings, membranes, rods and beams with different end conditions Euler-Bernoulli equation for beams.

Vibration Measuring Instruments: Vibrometers, velocity meters & accelerometers, Vibration testing equipments. Critical speeds without and with damping.

Text Books:

- 1. W. T. Thomson, Theory of Vibration with Applications, CBS Publ.
- 2. P. Srinivasan, Mechanical Vibration analysis, TMH

#### **Tool Design**

Course	Code	Type of Course	T-P-Pr
Tool Design	MTDM1208	Theory	3-0-0

#### Module I

Basic Features and Kinematics of Machine Tools: Features of basic machine tools construction and operation, types of machine tools, machine tools motions, transmission-rotation in to rotation, rotation in to translation, kinematic-structures of machine tools: elementary, complex and compound structure, kinematic-features of gear shapers and gear hobbing machine.

#### Module II

Regulation of Speed: Design of gear boxes- need for variation of speed, selection of speed range, laws of stepped regulation, standardization of speeds, speed diagram, analysis of productivity loss, kinematic advantage of GP, structural diagrams, ray diagram and speed chart. Gear Drives: Belt and cone pulley, slip gear type, north gear drive, draw key gear drive, clutch type, mechanical step less drives, electrical drives; hydraulic drive.

#### Module III

Design of Metal working Tools: Design of press working tools, shearing, piercing, blanking, dies, compound die design principles for forging dies, bending, forming drawing dies, tooling for forging- design principles for forging dies, drop forging, upset forging, design principles and practice for rolling, roll press design.

#### Module IV

Design of Jigs and Fixtures: Principles of location, locating method and devices, principles of clamping, clamping devices, drilling jigs, types, drill bushes, fixture and economics, types of fixture, milling, grinding, broaching, assembly fixtures indexing jig and fixtures, indexing devices.

Design of Gauges and Inspection Features: Design of gauges for tolerance for dimensions and form inspection; dies and mould design for Ppastics & rubber parts: compression molding, transfer molding, blow molding.

### Text Books

- 1. Mehta N.K.; Machine Tool Design and Numerical Control; TMH
- 2. Sen G.C, Bhattacharya A; Principles of Machine Tools; New Central Book Agency.
- 3. Donaldson; Tool Design T.M.H.
- 4. Jain KC and Chitale A K; Text Book Of Production Engineering; PHI Learning

#### Text Books:

- 1. C R Kothari, Research Methodology: Methods and Techniques, PHI.
- 2. Panneerselvam, Research Methodology, PHI

#### **Engineering Design Methodology**

Course	Code	Type of Course	T-P-Pr
Engineering Design Methodology	MTDM1209	Theory	3-0-0

#### **Module-I**

Fundamentals: principles of design, systematic approach, need analysis and design of specification; Conceptual design: developing function structure, developing concepts by systematic search with physical principles, classifying schemes; experimental and design criteria. Design methodologies: axiomatic design methodology, design for manufacturing, design for assembly.

#### Module-II

Concept selection: matrix methods, necessity methods, probability methods, fuzzy set based methods, case study on consumer product; Embodiment design: basic rules, system modeling, preliminary design calculations and material selection, design considerations like force alignment, vibration etc., failure modes and effects analysis, design for manufacturability and assembly, case studies on design of machines

#### Module-III

Optimal and robust design: Algorithms for constructing optimal design, design problem formulation for analytical and numerical solution, design of experiments, Taguchi's method; Physical prototyping, reverse engineering, product teardown and redesign, embodiment design, CAE analysis, prototyping, design project.

#### Text Book

- 1. Yousef Haik, Engineering Design Process, Vikas Publishing house, New Delhi, 2003.
- G. Pahl, and W. Beitz, Engineering Design A Systematic Approach, Springer Verlag, 1996.

#### Reference Book

- 1. K. Otto and K. wood, Product Design techniques in reverse engineering and new product development, Pearson Education, New Delhi, 2004.
- 2. A. Ertas and J. C. Jones, The Engineering Design Process, 2nd ed., John Wiley and Sons, 1996.